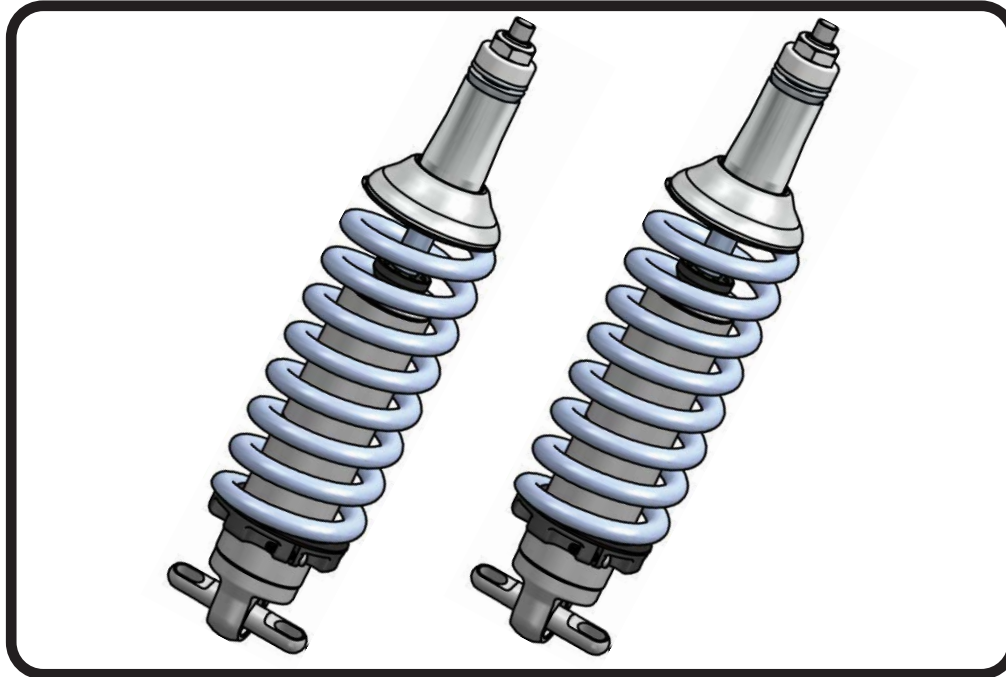
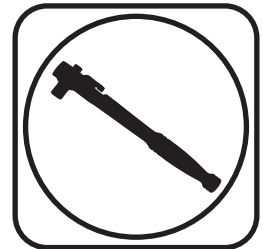




Part # 11013110 - 55-57 GM B-Body Front HQ Coil-Over, OEM Control Arms



Recommended Tools



HQ Series CoilOver, 2.0" Stud/Trunnion 3.6" Shock

Installation Instructions

THE CONTROL ARMS NEED TO BE REINFORCED IN THE AREA THAT THE TRUNNION BOLTS TO.

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CoilOver Dimensions:

Mount to Mount:

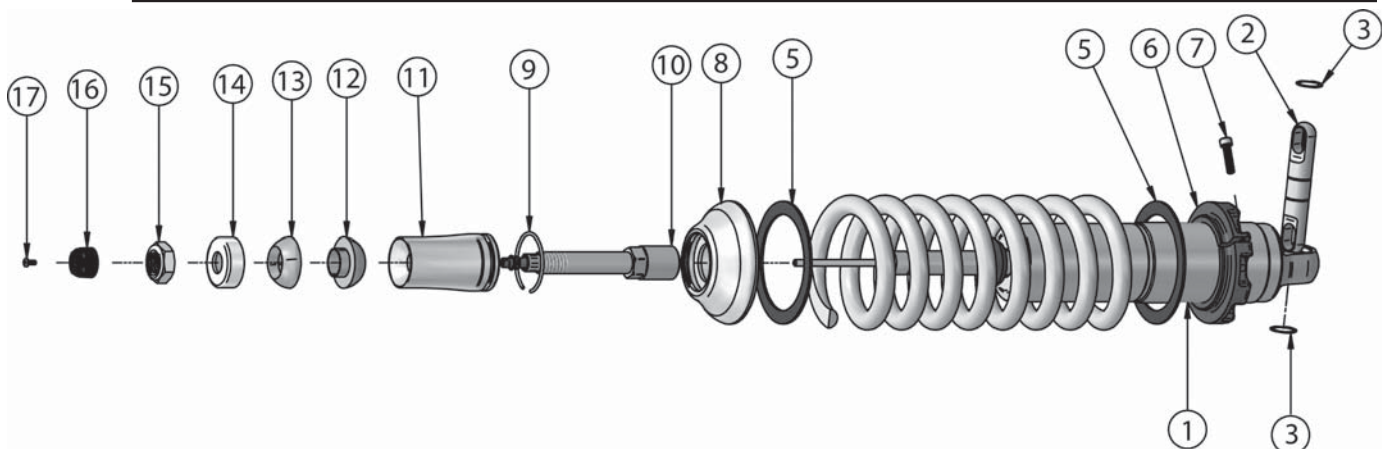
Compressed:	9.73"
Ride Height:	11.50"
Extended:	13.33"

THE DELRIN BALL REQUIRES A 3/4" HOLE FOR THE FLANGE TO GO THROUGH. THIS CAN BE DRILLED WITH A UNIBIT.



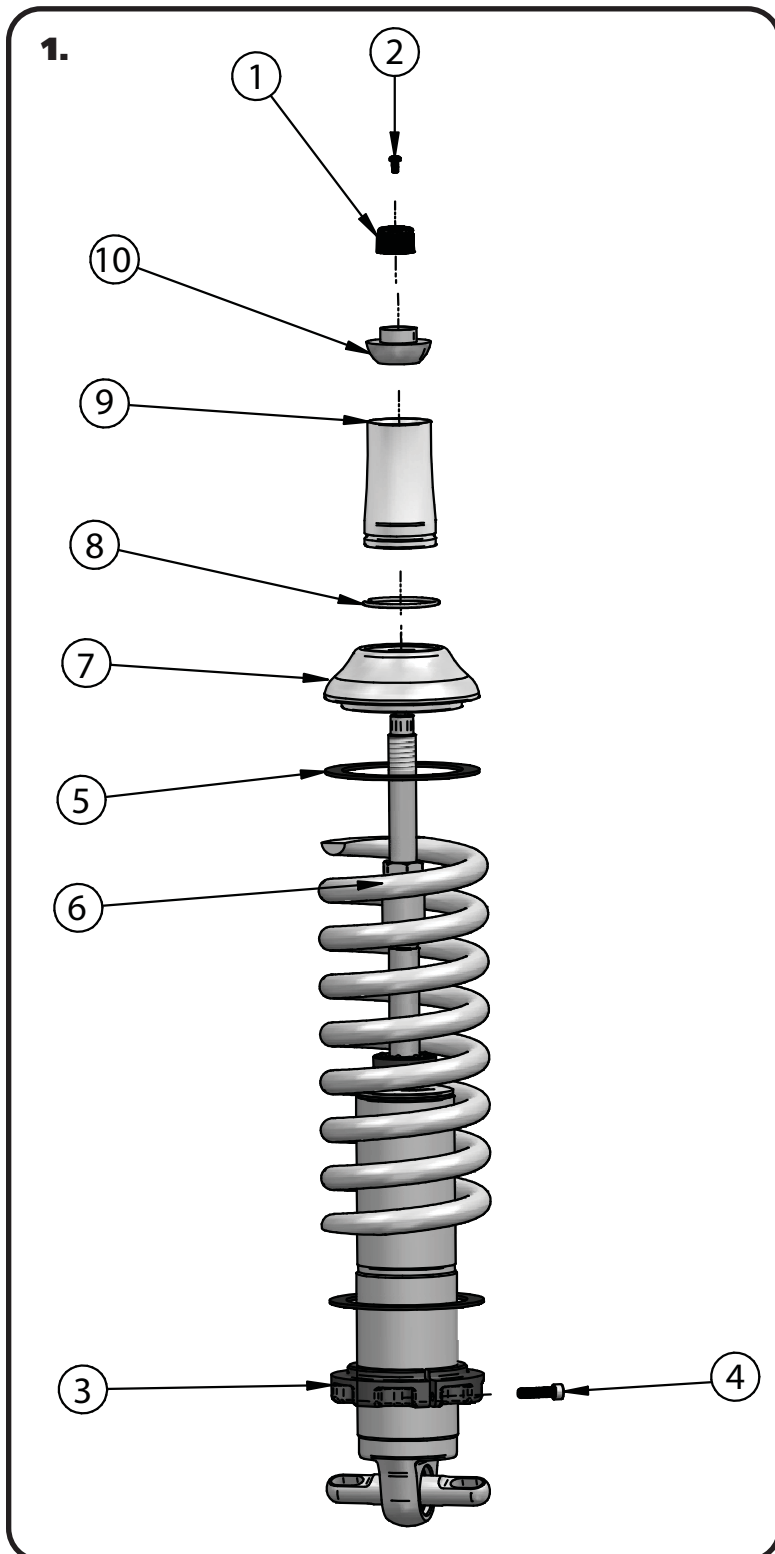
Major ComponentsIn the box

Item #	Part #	Description	QTY
1	982-10-803	3.6" Stroke HQ Series Shock	2
2	90002060	Wide Trunnion	2
3	90001980	Trunnion Snap Ring	4
4	59080650	CoilSpring 8" 650lb	2
5	70010828	Delrin Spring Washer	4
6	803-00-199(kit)	Lower Spring Adjuster Nut (803-00-199 kit)	2
7	803-00-199(kit)	Adjuster Nut Locking Screw (803-00-199 kit)	2
8	90002070	Upper CoilSpring Retaining Plate	2
9	803-00-199(kit)	CoilSpring Plate Retaining Ring (803-00-199 kit)	2
10	90009988(kit)	2.00" Stud Adjuster Assembly	2
11	90002312	2.00" Stud Top Base	2
12	90001904	Delrin Ball Lower Half	2
13	90001903	Delrin Ball Top Half	2
14	90001902	Delrin Ball Upper Cap	2
15	99562003	9/16-18" Nylok Nut	2
16	210-35-120-0	Shock Adjuster Knob	2
17	90009969	Adjuster Knob Retaining Screw	2
	90001994	5/8" ID Bearing (installed in shock body)	2
	90001995	Bearing Snap Ring (installed in shock body)	4
	99311002	5/16"-18 x 1 1/4" Hex Bolt - CoilOver to Control Arm	4
	99312003	5/16"-18 Nylok Nut - CoilOver to Control Arm	4
	99313002	5/16" SAE Flat Washer - CoilOver to Control Arm	8





CoilOver Assembly



1. To Assemble the CoilOver you need to:
 - a. Remove Screw (2) from center of Adjustment Knob (1) and remove Adjustment Knob.
 - b. Remove Nylok Nut, Delrin Upper Cap, Delrin Upper and Lower Balls, along with the base from the Coliover stud.
 - c. Thread Adjuster Nut (3) onto the CoilOver body. Once it is threaded on the shock body, lightly thread in the locking screw (4) into the Adjuster Nut.
 - d. Install a Delrin Spring Washer (5) onto the Adjuster Nut.
 - e. Slide the CoilSpring (6) onto the CoilOver.
 - f. Install another Delrin Spring Washer (5) on top of the CoilSpring.
 - g. Install the Upper CoilSpring Plate (7) onto the CoilSpring.
 - h. Install the CoilSpring Retaining Ring (8) onto the Stud Top Base (9). It fits into the groove in the base.
 - i. Slide the Stud Top Base onto the shock until it bottoms out on the stud. It may be necessary to thread the Adjuster Nut down the shock body (to lower the spring) if the base will not slide all the way down onto the stud.
 - k. Slide the Lower Delrin Ball (10) (it has the collar sticking up around the center hole) on to the Stud Top.

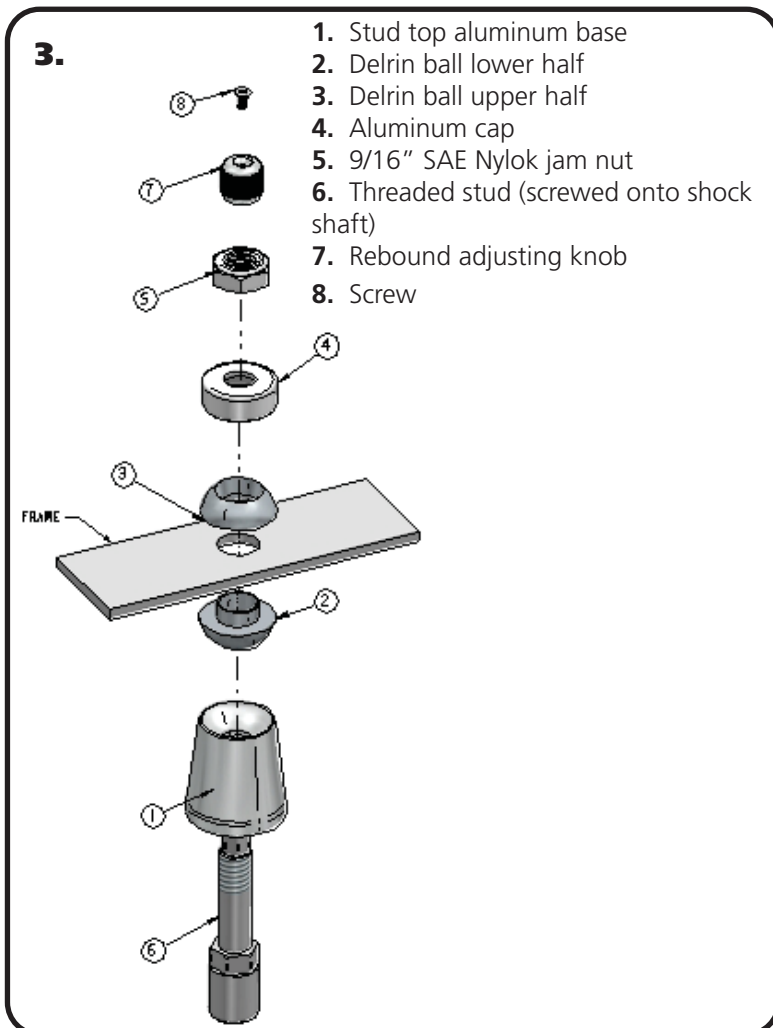
Repeat on second CoilOver.



CoilOver Installation



2. Remove the OEM bushing flange by prying it out of the frame hole. After removing the flange, drill the OEM shock hole out to 3/4". This can be done with a Unibit.

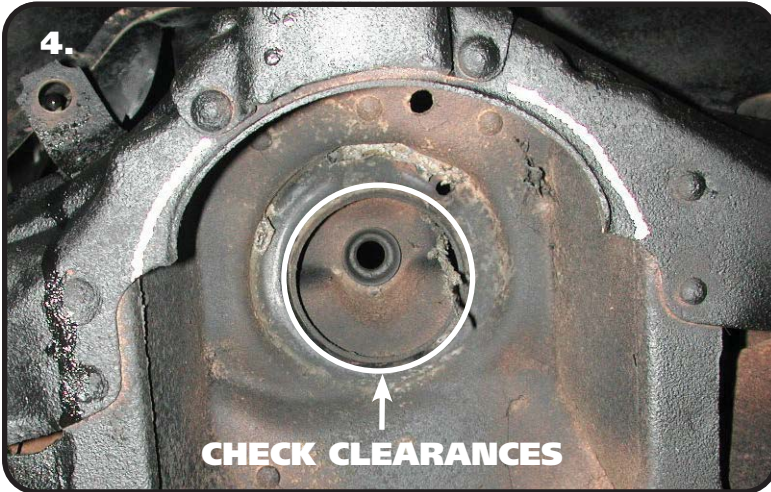


3. Place the CoilOver into the coil spring pocket with the stud sticking through the OEM shock hole. See assembly **Diagram 3**. OEM Shock hole **must** be drilled out to 3/4"

1. Stud top aluminum base
2. Delrin ball lower half
3. Delrin ball upper half
4. Aluminum cap
5. 9/16" SAE Nylok jam nut
6. Threaded stud (screwed onto shock shaft)
7. Rebound adjusting knob
8. Screw



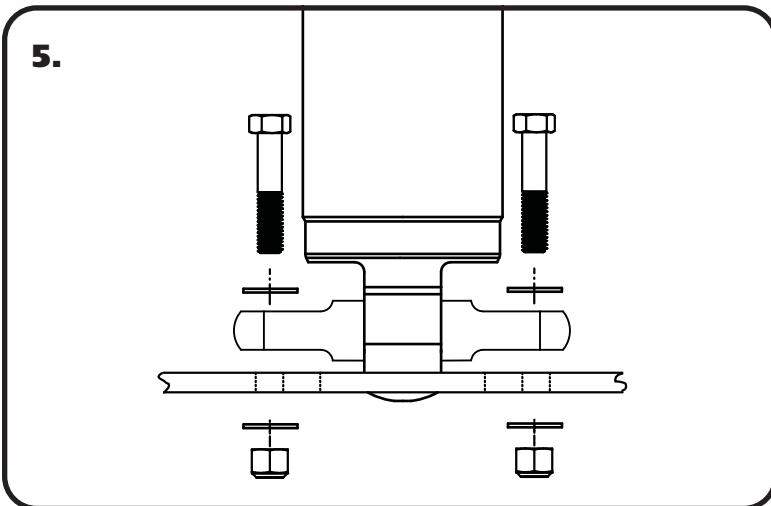
CoilOver Installation



4. Mock the CoilOver up in the opening and check for clearances on the coil spring locating ring.

THE CONTROL ARMS NEED TO BE REINFORCED IN THE AREA THAT THE TRUNNION BOLTS TO.

THE COILOVER MUST SIT ON THE TOP SIDE OF THE CONTROL ARM.



5. Raise the lower arm up to the CoilOver and bolt them together using the 5/16" x 1 1/4" Bolts, Washers, & Nylok Nuts supplied with the CoilOvers. Torque to 17 ftlbs.



CoilSpring Adjusting

Ride Height

We have designed most cars to have a ride height of about 1 1/2" lower than factory. To achieve the best ride quality & handling, the shock absorber needs to be at 40-60% overall travel when the car is at ride height. This will ensure that the shock will not bottom out or top out over even the largest bumps. Measuring the shock can be difficult, especially on some front suspensions. Measuring overall wheel travel is just as effective and can be much easier. Most cars will have 4-6" of overall wheel travel. One easy way to determine where you are at in wheel travel is to take a measurement from the fender lip (center of the wheel) to the ground. Then lift the car by the frame until the wheel is just touching the ground, re-measure. This will indicate how far you are from full extension of the shock. A minimum of 1.5" of extension travel (at the wheel) is needed to ensure that the shock does not top out. If you are more than 3" from full extension of the shock then you are in danger of bottoming out the shock absorber.

Adjusting Spring Height

When assembling the CoilOver, screw the spring retainer tight up to the spring (0 preload). After entire weight of car is on the wheels, jounce the suspension and roll the car forward and backward to alleviate suspension bind.

- If the car is too high w/ 0 preload then a smaller rate spring is required. Although threading the spring retainer down would lower the car, this could allow the spring to fall out of its seat when lifting the car by the frame.
- If the car is too low w/ 0 preload, then preload can then be added by threading the spring retainer up to achieve ride height. On 2.6" - 4" stroke shocks, up to 1.5" of preload is acceptable. On 5-7" stroke shocks, up to 2.5" of preload is acceptable. If more preload is needed to achieve ride height a stiffer spring rate is required. Too much preload may lead to coil bind, causing ride quality to suffer.



Shock Adjustment

Shock Adjustment 101- Single Adjustable

Rebound Adjustment:

How to adjust your new shocks.

The rebound adjustment knob is located on the top of the shock absorber protruding from the eyelet.

You must first begin at the ZERO setting, then set the shock to a medium setting of 12.



-Begin with the shocks adjusted to the ZERO rebound position (full stiff). Do this by rotating the rebound adjuster knob clockwise until it stops.



-Now turn the rebound adjuster knob counter clock wise 12 clicks. This sets the shock at 12. (settings 21-24 are typically too soft for street use).

Take the vehicle for a test drive.



-if you are satisfied with the ride quality, do not do anything, you are set!



-if the ride quality is too soft increase the damping effect by rotating the rebound knob clock wise 3 clicks.

Take the vehicle for another test drive.



-if the vehicle is too soft increase the damping effect by rotating the rebound knob clock wise 3 additional clicks.



-If the vehicle is too stiff rotate the rebound adjustment knob counter clock wise 2 clicks and you are set!

Take the vehicle for another test drive and repeat the above steps until the ride quality is satisfactory.

Note:

One end of the vehicle will likely reach the desired setting before the other end. If this happens stop adjusting the satisfied end and keep adjusting the unsatisfied end until the overall ride quality is satisfactory.