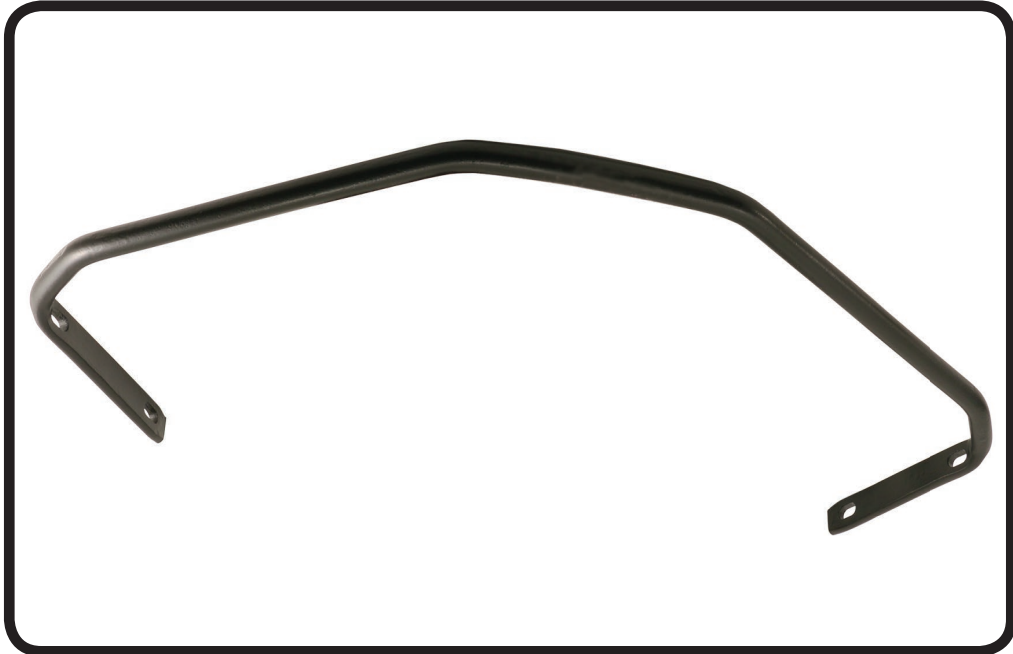




Part # 11059122 - 1958-1964 B-Body Rear SwayBar



Recommended Tools



**1958-1964 B-Body Rear SwayBar
Installation Instructions**

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Major Components & HardwareIn the box

Part #	Description	QTY
90002535	Rear SwayBar	1
90002536	Control Arm Spacer	4

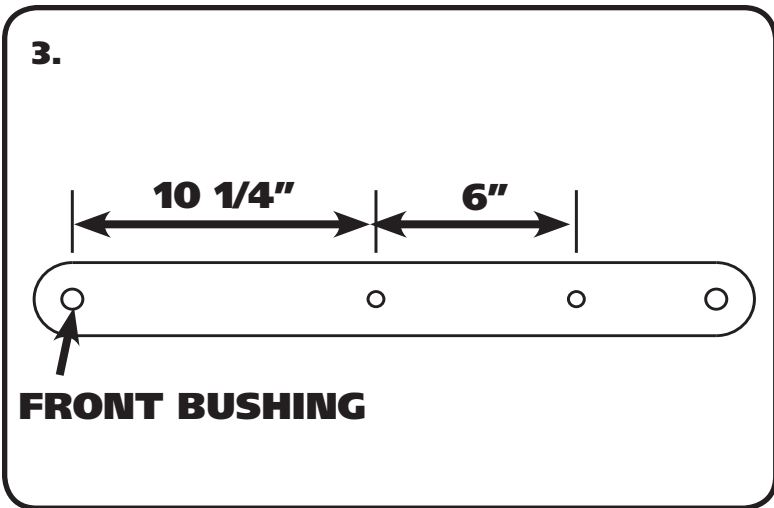
Part #	Description	Usage	QTY
99431003	7/16"-14 x 3" Hex Bolt	SwayBar to Control Arm	4
99432001	7/16"-14 Nylok Nut	SwayBar to Control Arm	4
99433002	7/16" SAE Flatwasher	SwayBar to Control Arm	8

Getting Started.....

These cars didn't come equipped with a SwayBar, you will need to Drill Holes in the Lower Control Arms to attach the supplied SwayBar.

The holes can be drilled with the arms on OR off the car. Measurements for the hole locations are provided below. The measurement is take from the CENTER of the front control arm bushing.

SwayBar Installation



1. Holes will need to be drilled in the lower control arm to mount the rear swaybar. These holes should be drilled to 7/16". Measure back 10 1/4" from the center of the Front Bushing and make a mark centered top to bottom. Next measure back 6" from your first mark and Mark the Second Hole centered Top to Bottom. Drill the Locations with a 7/16" Drill Bit going through both Sides of the Arm. Repeat for both Arms.



SwayBar Installation



2. Insert the Supplied Spacer into the inside of the Control Arm at the Hole Locations. These Spacers will get Clamped in place by the Mounting Hardware after the SwayBar is installed. These can be welded in place if desired.



3. Slide the bar in Place with the CENTER OF THE BAR GOING UPWARD. Install a 7/16" washer on one of the 7/16"-14 x 3" Bolts and install one in each Front Hole to help hold it in place. Swing the SwayBar into position and insert the Rear Bolt/Washer. Tighten Hardware.



4. Image 4 illustrates the SwayBar installed. If your SwayBar is hanging down below the axle with the shocks installed, the swaybar is installed upside down.