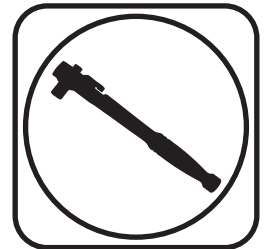




**Part # 11284499 - 1965-1970 Full Size Chevy Rear Lower StrongArm Kit**



Recommended Tools



# 1965-1970 GM "B" Body Rear Lower StrongArms Installation Instructions

## Table of contents

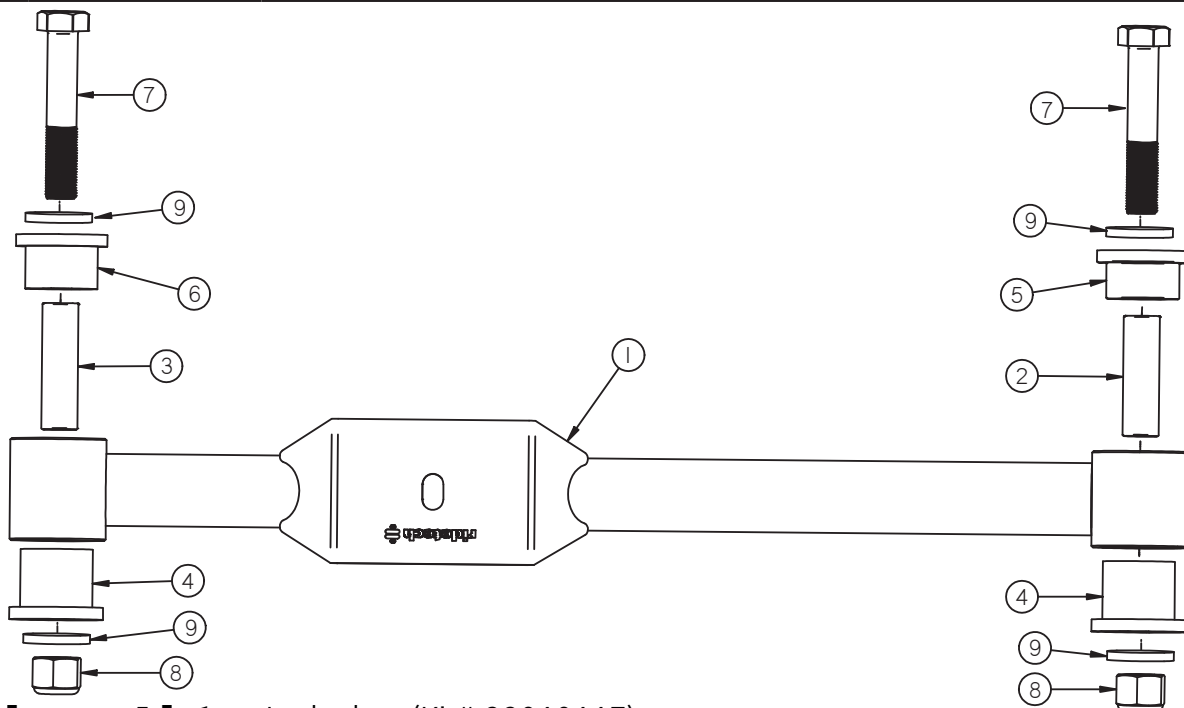
Page 2..... Included Components  
Page 3..... Installation





### Included Components ....In the box

Item #	Part #	Description	QTY
1	90001027	Lower Control Arm	2
2	90000467	Inner Bushing Sleeve - 2.5" Long	2
3	90000722	Inner Bushing Sleeve - 2.625" Long	2
4	90001085	Poly Bushing Half - 1.5" Long	4
5	90001086	Poly Bushing Half - 1" Long	2
6	90001089	Poly Bushing Half - 1.125" Long	2
	90001092	Tube Lithium Grease	1



### Hardware List ....In the box (Kit# 99010117)

Item #	QTY	Part Number	Description
7	4	99621010	5/8"-18 x 4" Bolt
8	4	99622006	5/8"-18 Nylok Nut
9	8	99623001	5/8" SAE Flat Washer

## Getting Started

1. Raise the vehicle up to a comfortable work height. You will need the support the car by the frame to be able to freely raise and lower the rear axle. Use a jack under the differential to support it.
2. Remove the rear shocks, coil springs, and lower control arms. The lower shock mounts are lightly pressed into the lower control arm mount and will not turn. You will need to drive these out with a hammer. Put something over the end of the threads to keep from damaging them.

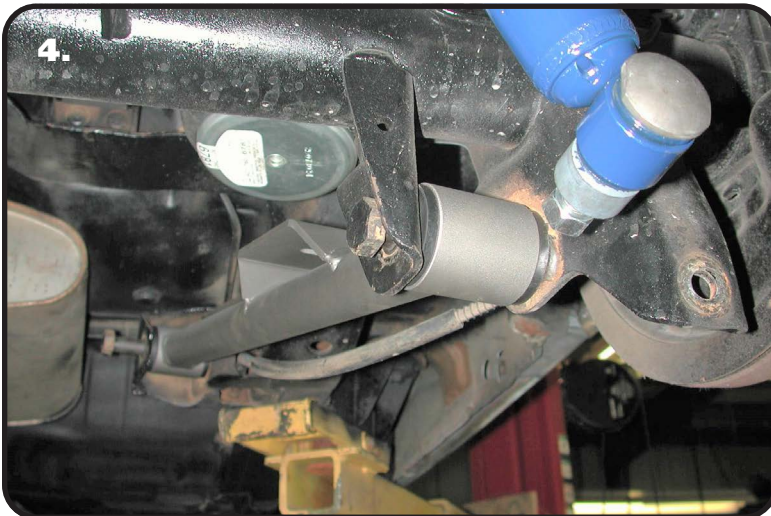


### Lower Bar Installation



**3. Clean the bushing surfaces on the frame and axle brackets. Lubricate with the lithium grease supplied.** Fasten the front of the lower StrongArms to the frame using the 5/8" x 4" bolts, flat washers, and nylok nuts supplied. Tighten the bolts/nuts enough to eliminate any gaps.

**Note:** The StrongArm needs to be installed with the long side to the front of the car and the air spring mount on top.



**4. Fasten the StrongArm to axle using the 5/8" x 4" bolts, flat washers, and nylok nuts supplied.** Tighten the bolts/nuts enough to eliminate any gaps.



**5. Thread the 3/8"-16 x 3/4" bolt with washer and lock washer about half way into the air spring. Slide bolt into slot on lower arm and tighten.**