



Part # 11289100 - 1965-1970 B-Body Front Sway Bar



Recommended Tools



1965-1970 GM B-Body Front Sway Bar Installation Instructions

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Install this Sway bar **BEFORE** installing the lower control arms.



Major ComponentsIn the box

| Part # | Description | QTY |
|----------|------------------------|-----|
| 90000104 | Front Sway Bar | 1 |
| 90001100 | Bushing & Strap Kit | 1 |
| 90000929 | 12mm End Link | 2 |
| 90001092 | Tube of Lithium Grease | 1 |

Hardware Kit99010042

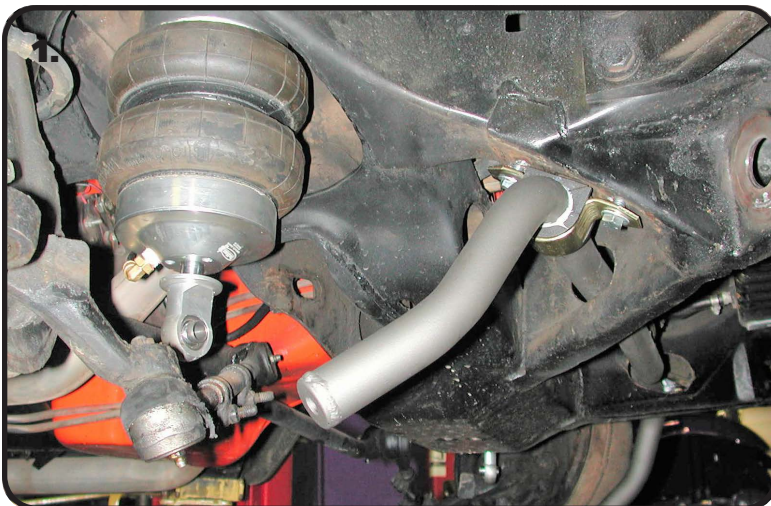
| Part # | Description | Usage | QTY |
|----------|----------------------------|-------------------------|-----|
| 99371004 | 3/8" -16 x 1 1/4" Hex Bolt | Bushing Mount to Frame | 4 |
| 99373003 | 3/8" Flat washer | Bushing Mount to Frame | 8 |
| 99372002 | 3/8" -16 Nylok Nut | Bushing Mount to Frame | 4 |
| 99123001 | M12 Lock Washer | PosiLink to Sway Bar | 2 |
| 99122001 | M12-1.75 Nylok Nut | PosiLink to Control Arm | 2 |
| 99433002 | 7/16" Flat Washer | PosiLink to Control Arm | 4 |

Getting Started.....

Install this Sway bar **BEFORE** installing the lower control arms. It is very difficult to install with the Ridetech lower control arms installed.

This sway bar is designed to be used with Ridetech StrongArms and will NOT fit the OEM control arms.

The sway bar will need to be put in position before installing the bushings and straps



1. Slide the sway bar through the same holes in the frame that the factory bar went through. The sway bar needs to be installed with the center dropping down toward the ground to clear the engine.



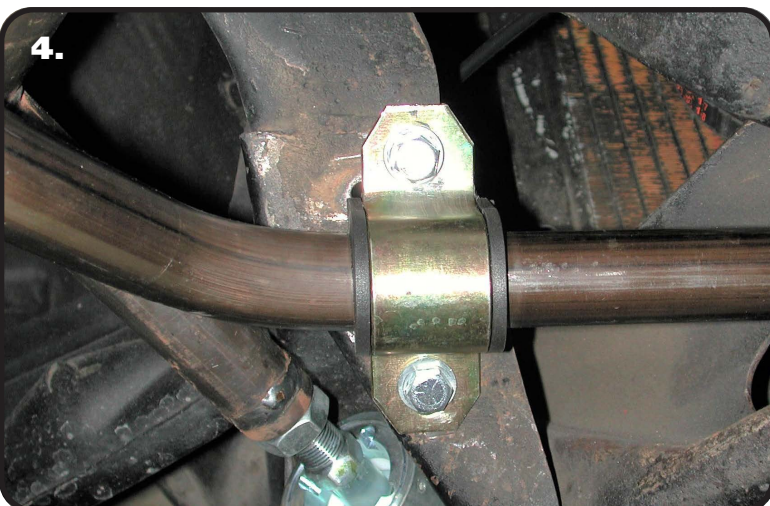
Sway Bar Installation



2. Lubricate the sway bar bushing with the lithium grease supplied. Install the new polyurethane bushing and strap over the sway bar.



3. Clamp the sway bar up to the frame using a couple "C" clamps. The sway bar should be centered in the hole through the frame.



4. The factory bolt holes may not line up with the new strap. If not, two new holes must be drilled with a 3/8" bit. Secure the assembly with two 3/8" x 1 1/4" bolts, flat washers and Nylok nuts.



Sway Bar Installation

Install the lower StrongArms.



5. Screw one end of the PosiLink into the end of the sway bar. A 12mm lock washer will be used between the stud and the sway bar.



6. The other end of the PosiLink will attach to the tab on the StrongArm using a flat washer on each side of the tab and M12-1.75 nylok nut.

8. Tighten all hardware. 3/8" hardware gets torqued to 30 ft-lbs. M12 gets hardware gets torqued to 65 ft-lbs.

8. Check sway bar clearance through full suspension travel.