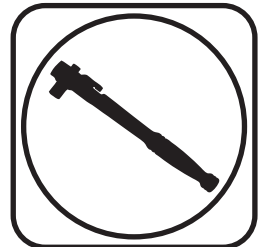




Part # 11332350/11332351 - 1963-1972 C10 Front CoilSpring



Recommended Tools



1963-1972 GM C10 Front CoilSprings Installation Instructions

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Major ComponentsIn the box

Part #	Description	QTY
55104200	Front CoilSprings	2
90002589	Front Coil Spring Seat	2
90002634	Big Block CoilSpring Spacer - BIG BLOCK ONLY	4

Getting Started.....

The Front Control Arm Bushings and Spindles should be installed before installing springs. The Front Suspension should be assembled with the Lower Balljoint disconnected from the Spindle.

The C10 StreetGrip CoilSpring utilizes an Upper Spring Seat setup. This Spring Seat setup allows the height of the truck to be adjusted by shimming the spring. Shims can be purchased through Ridetech or an authorized Ridetech Dealer.



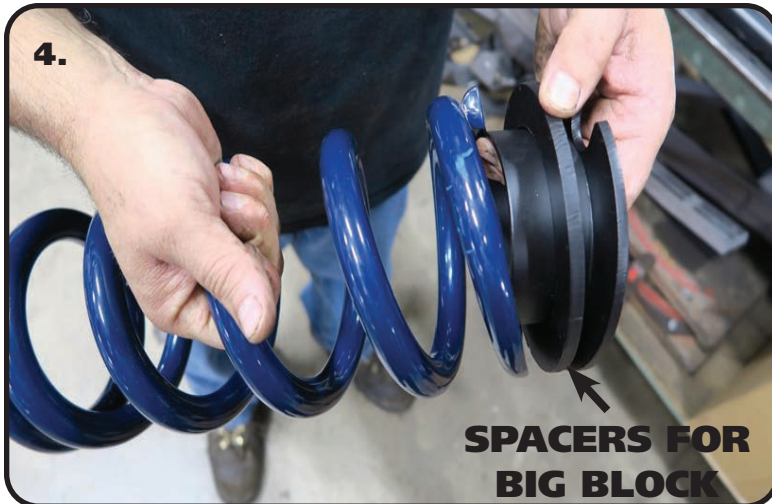
2. Remove the OEM Bumpstop from the lower control arm. Put a small pry bar under one end and pry it up, work your way to the other end prying it out as you go.



3. The Upper Coil Spring Seat is notched for a Rivet in the OEM Seat. The Notch **MUST** be lined up with the Rivet when installing the CoilSpring/Seat Combo.

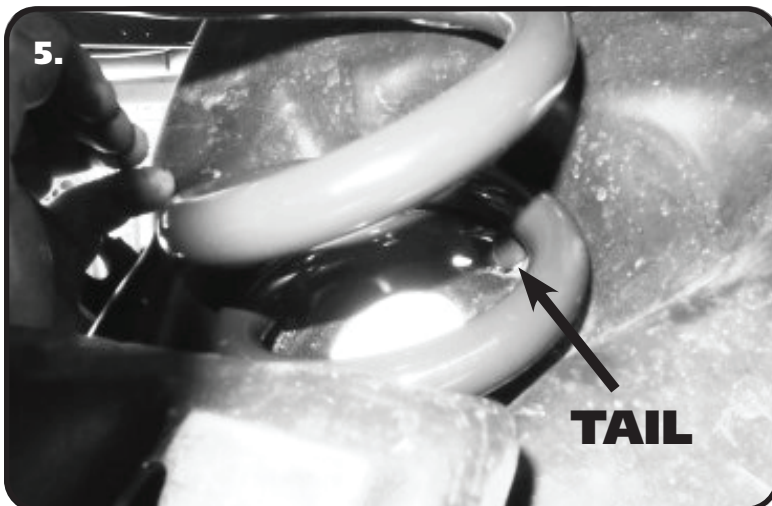


CoilSpring Installation



4. The CoilSpring Seat is positioned on the top of the Coil Spring with the ring inserted into the CoilSpring. **Small Block requires NO Spacers. Big Block trucks require 2 Spacers on the Spring Seat.**

BIG BLOCK ONLY - Install 2 Spacers on each CoilSpring Seat before setting it on the Spring.



5. Insert the CoilSpring/Seat combo into the OEM coil spring pocket aligning the Rivet in the notch of the Upper Seat. Twist the spring on the Upper Seat to get the bottom of the CoilSpring lined up with the receiver in the control arm. The end of the CoilSpring needs to be nested into the receiver area of the Control Arm.



6. Jack the control arm up to seat the CoilSpring and attached the bottom of the shock.

7. With the Control Arm jacked up into position, install the bottom of the Spindle onto the Balljoint Pin. Torque the Balljoint nut to 90 ft lbs and then tighten nut to align cotter pin hole, not exceeding 130 ft lbs.