



### Part # 11379120 - 1988-1998 GM C1500 Front SwayBar



#### Recommended Tools



# 1988-1998 GM C1500 Front SwayBar Installation Instructions

Table of contents  
Page 2..... Included Components and Hardware List  
Page 3-4..... SwayBar Installation

Hardware Torque Specifications

M10-1.5.....	37 ftlbs
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# Major Components .....In the box

Part #	Description	QTY
90001228	Front Sway Bar	1
90001258	Sway Bar End Link T-Bushing	4
70015016	Lined Sway Bar Bushing	2
90002513	Bushing Strap	2
90001257	Bushing Mount Adapter	2
70014491	Locking Ring	2

## END LINK ASSEMBLY

Part #	Description	QTY
90003543	90 Degree End Link Spacer	2
90003842	90 Degree End Link	2
99115003	M10-1.5 x 115mm Fully Threaded Stud	2
90002930	End Link Kit	2
99112002	M10-1.5 Nylok Nut	2

## HARDWARE KIT .....99010086

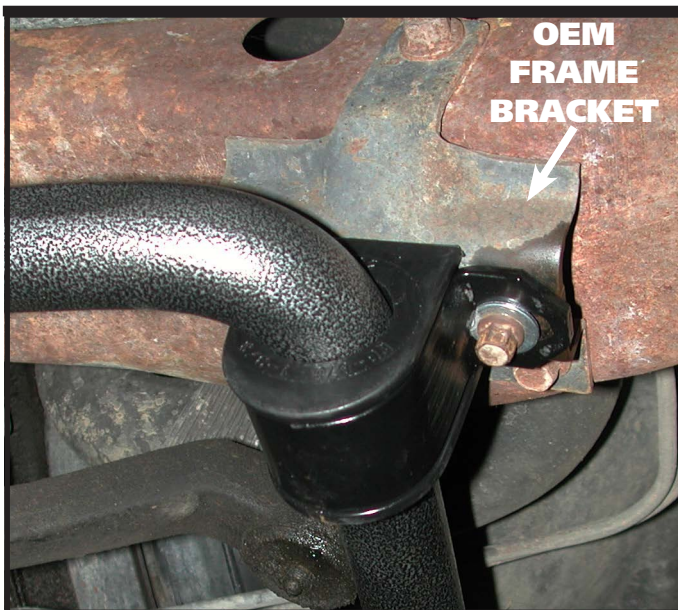
QTY	Part Number	Description
<b>ADAPTER PLATE</b>		
2	99111001	M10-1.5 x 30mm Flat Head
1	90002263	Red Loctite

QTY	Part Number	Description
<b>BUSHING STRAP</b>		
2	99111003	M10-1.5 x 40mm Hex Bolt
2	99111011	M10-1.5 x 20mm Hex Bolt
4	99113001	M10 Split Lock Washer
4	99433002	7/16" SAE Flat Washer

## Getting Started.....

This sway bar kit utilizes a anti-friction lining in the sway bar bushing. The lining allows the sway bar to move freely and quietly in the bushing. No lubrication is required.

1. Jack the vehicle up to a safe working height and support with jack stands. Make sure the jack stands are stable before working under the car.
2. Remove the stock sway bar.



### OEM FRAME BRACKET NOTE:

*Some 88-98 C1500's have an OEM frame bracket on the passenger side that the sway bar bushings attaches to. This bracket **MUST** be used with the Ridetech sway bar!*



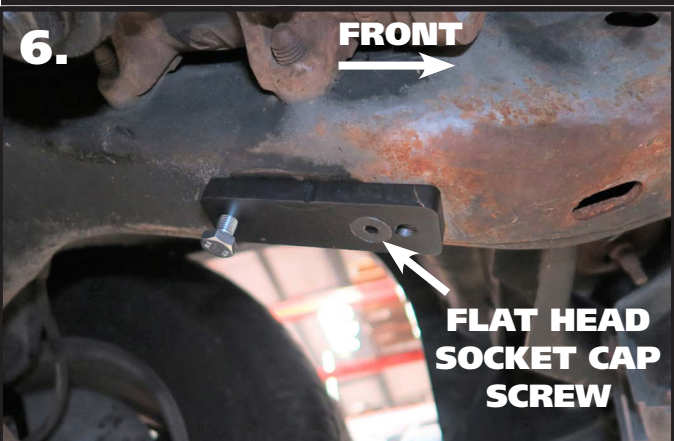
4.

4. Open the sway bar bushing at the split and slide it **OVER** the swasy bar. Do this for both bushings.



5.

5. Slip the Bushing Straps over the Sway Bar Bushings.



6.

FRONT

FLAT HEAD  
SOCKET CAP  
SCREW

6. Hold the Frame Plate up to the OEM holes, the Counter Sunk hole will be positioned over the front hole with the slot to the rear. Apply Red Loctite to the Flat Head Bolt. Thread a Bolt into the rear hole to help keep the plate straight. Torque the flat head bolt and remove the rear bolt.



7.

7. Slide the SwayBar into position on the truck with the SwayBar arms above the tie rods. Install a Lock Washer & Flat Washer on the each M10 Hex Bolts. A 30mm goes in the front, with a 40mm going in the rear. Do **NOT** complete tighten the hardware at this time.



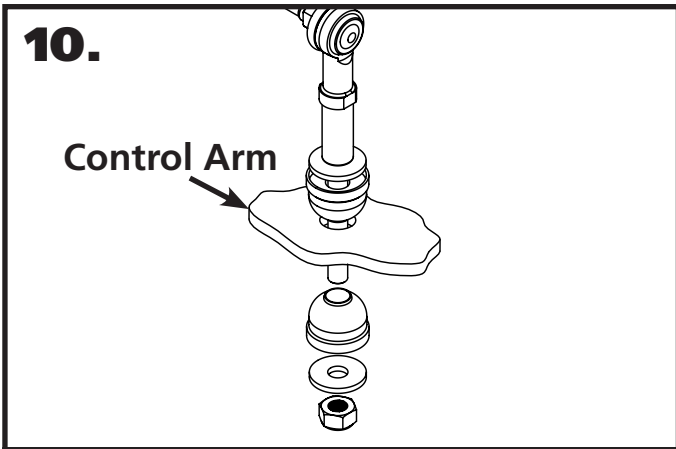
8.

8. Install a T-Bushing on each of the 90 degree end links. The t-bushings are installed with the large diameter against the shoulder of the end link.

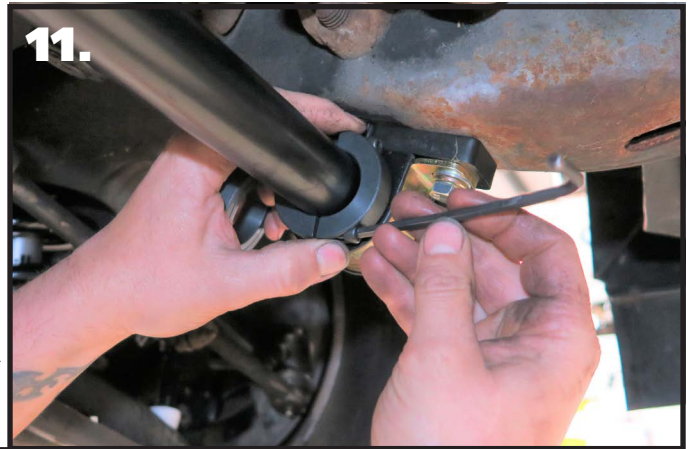


9.

9. Insert the 90 degree end link/t-bushing into the swaybar end with the threads pointing toward the coilspring. Install a 2nd t-bushing with the small diameter into the swaybar. Install the nut and torque. Do this for both sides.



**10.** Install the End Links using **Diagram 10** as a reference. Install both end links before tightening the end link hardware. Tighten the end link nut until it is flush with the end of the bolt, and then tighten it 2 more complete rounds.



**11.** Center the swaybar and torque the strap hardware. Install the stop rings against the swaybar bushing. The stop rings will go against the inner side of the bushing. Take the stop rings apart and reassemble them against the bushing and tighten.