

#### Installation Instructions



## Part # 12136699 - 1979-2004 Mustang Rear Upper StrongArm Kit



#### **Recommended Tools**





# 1979-2004 Mustang Rear Upper StrongArms Installation Instructions

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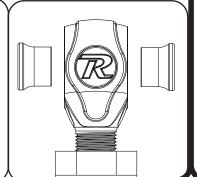
## **Included Components** .....In the box

Part Number	Description	QTY
90001117	Upper Control Arms (set to 9.375")	2
70013364	RH R-Joint Threaded Housing End (installed in bars)	2
70014802	R-Joint Spacers	4
R-Joint Components - (Installed in bar ends)		
70013275	R-Joint Center Ball	2
70013276	R-Joint Composite Center Ball Cage	2
70013279	Retaining Ring	2
70013280	Wavo Wave Spring	2

# R-JOINT SPACER INSTALLATION

Install the Spacers by inserting the SMALL side of the SPACER into the Center Pivot Ball. Push them in until they bottom out and stop.

# **UPPER R-JOINTS**



New R-Joints will be quite stiff (75-90 in/lbs breakaway torque) until they "break in" after a few miles of use. After the break in period they will move much more freely. Because the composite bearing race contains self lubricating ingredients, no additional lubrication is needed or desired. Any additional lubrication will only serve to attract more dirt and debris to the R-Joint and actually shorten its life.

### **StrongArm Installation**



**1.** Install the R-Joint Spacers into the R-Joint End. Remove the OEM Upper Control Arms and replace them with the StrongArms. Tighten the hardware to eliminate any gaps.