

Installation Instructions



12319501

Ford F100 Small Block Ford Engine Mount Kit



Recommended Tools





Small Block Ford Engine Mount Kit

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THESE ENGINE MOUNT ARE DESIGNED TO FOR THE RIDETECH F100 SUSPENSION KIT.

Engine Mount ComponentsIn the box

Part Number	Description	QTY
90003401	Driver Engine Mount - Small Block Ford	1
90003402	Passenger Engine Mount - Small Block Ford	1
99010202	Hardware Kit	1

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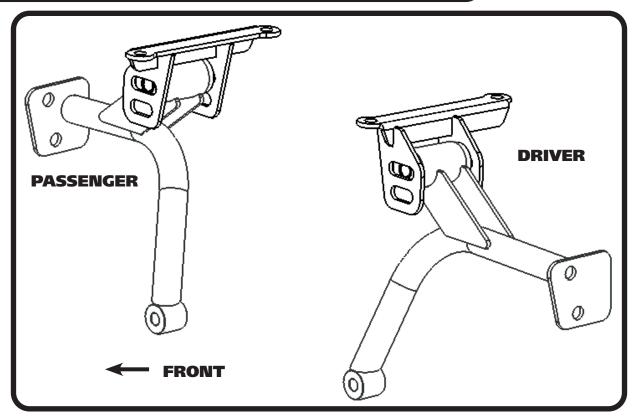
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Hardware Kit #99010202In the box

Part #	Description	QTY
MOUNT TO CRADLE		
99561012	9/16"-18 X 4 1/2" Hex Bolt	2
99562011	9/16"-18 Nylok Nut	2
99563003	9/16" SAE Flat Washer	4
BLOCK TO MOUNT		
99431021	7/16"-14 X 1 1/4" Hex Bolt	4
99433005	7/16" SAE Flat Washer	4

Installation



- **1.** Attach the mounts to the block in the OEM location using the 7/16" hardware supplied with the kit. Use the above Diagram as a reference. Torque to 45 ft-lbs
- **2.** The mounts that attached to the cradle mounts have (2) positions. The top position is at OEM height. The bottom mounting holes can be used to raise the engine if you would happen to need more clearance. Attach the mounts to the cradle using the supplied 9/16" hardware. Torque to 90 ft-lbs.